

ARTISAN® SEWING MACHINES



**Model
4618**

The ARTISAN® model 4618 post bed machines is an extremely high quality lockstitch single needle, needle feed, driven roller presser foot and roller feed sewing machine with a semi-automatic lubrication system. The machine is designed for stitching very light to medium heavy leathers, boot tops, shoes and upholstery fabrics where quality stitch formation is of the utmost importance.

A major features of the 4618 is the ability to stitch an extremely small and totally equidistant accurate stitch length on boot tops and assembly of boots and shoes. The stitch length is adjustable from about 30 stitches per inch up to a long stitch of about 5 stitches per inch.

The ARTISAN® model 4618 uses a rotating hook with a standard size "G" bobbin. All of the fittings such as needles, bobbins, bobbin cases, rotating hooks, needle plates and feed wheels are industry standard and interchangeable with readily available replacement spare parts.

Recommended thread sizes range from z-15 up to z-138. We also recommend the usage of quality Schmetz brand needles size 135 x 8 with a cutting point from #10 to #18 for leather stitching.

ARTISAN® machines are backed by our exclusive 24 month limited warranty for your assurance of quality and performance.