ARTISAN.



TK-117, TK127, TK-138

AM-117, AM127, AM 138 Sewing Machines

Operators Manual and Spare Parts List

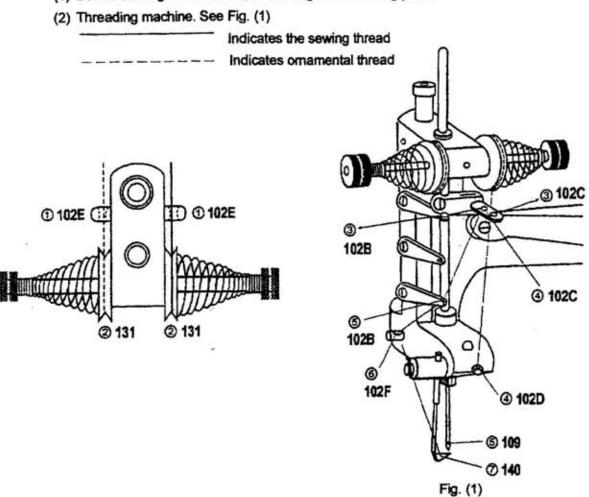
FEATURES:

- The number of stitches per shell is changeable simply by moving the one-touch lever on the frame cap and moving the edge guide simultaneously.
- · All kinds of thread are available, including woolen yam.
- Suitable for light to heavy fabrics such as sweater, overcoats, robes, socks, blankets, cushions, wherever a shell-stitch on edge is appropriate.

	MODEL		
	AM-138	AM-127	AM-117
NEEDLE	DB × 1 (SIZE 19-24) DP × 5 (SIZE 18)	DB × 1 (SIZE 19-22) DP × 5 (SIZE 18)	DC × 1 (SIZE 19-21)
STITCH FORMS	' M 4 M 8 M	1 M 4 AA 8 AA 1 LLL	3 MM 6 MAM
SHELL SIZE DIMENSIONS (mm)	Large 10-12	Medium 7-9	Small 6
SEWING THICKNESS	6 mm	5 mm	2.8 mm
SPEED	1200 s.p.m.	1700 s.p.m.	1900 s.p.m.

1. IMPORTANT

(1) Before starting this machine, oil bearings of all moving parts.



(3) Hold the tale of the thread passed through the needle hole, and turn the hand pulley clockwise until the sewing thread is hooked by latch hook. Repeat the same procedure mentioned above after the omamental thread passes through the looper. Pass ornamental thread through the thread guide (102-A), instead of through guide (102-B) for sewing the thinner material or more take-up stroke is required.

2. REPLACING NEEDLES

Turn the pulley away (clockwise) until the needle reaches in its highest point and loosen the needle clamp nut (108) by the wrench supplied as accessory to remove the old or defective needle. Insert the new needle and tighten the needle clamp nut (108). Always replace the old or defective needles. They affect the satisfactory operation of the machine.

3. REPLACING LATCH MEEDLE

Turn the pulley until the latch needle comes under the looper and loosen the set screw (188) through the hole located in the frame cap (184). You can remove the latch needle by hand. Insert the new latch needle until it reaches to the deepest point, but make it sure that the latch needle is not inserted twisted.

Should you find any excess play on the latch needle, adjust the position of the latch needle carrier guide (L-shape) (181) by loosening the screws (190) so that the L-shape guide holds latch needle carrier (182) lightly. See Fig. (2)

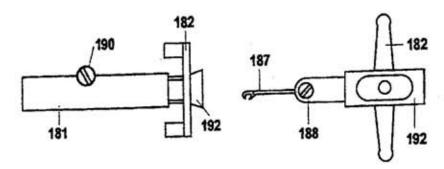


Fig. (2)

4. TIMING OF LOOPER

Looper servers the purpose to reinforce the seams made by sewing thread, always to ease the sewing thread to be hooked by the latch needle.

Accordingly, the looper timing is most important to obtain the satisfactory seams.

(a) Adjustment of the looper heights

Set the looper so that it will be positioned with the following clearance between the latch needles:

Model AM-138 and AM-127-----0.5 m/m

Model AM-117-----0.2 m/m

The looper set screw (144) can make the above adjustments.

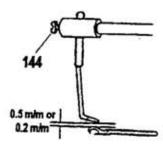
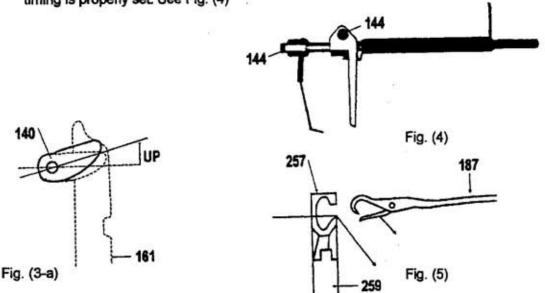


Fig. (3)

- (b) Looper toe is to be adjusted as shown by Fig. (3-a)
- (c) Adjustment of the looper movement

This can be made by the cam slide set screw (144). Set the looper, so that it comes to the closest position to the needle, when the needle goes up, but not touches to the needle.

Incorrect setting is the cause of the skip of seams and make it sure that this timing is properly set. See Fig. (4)



(d) Needle guide (206) serves the purpose not only to guard the needle in its correct position but also to open the latch of needle occasionally. Adjust the position of the thread guide by loosening the needle guard bracket screw (212) so that the top point of the latch needle comes to as close as to the needle guide, as shown in the Fig. (5).

The machine is equipped with the needle guard, which accepts the needle of sizes up to (22), in its standard model. If the thicker needle will by used, replace the needle guard as well, which can be obtained at the special requirement.

5. REPLACEMENT OF SEAM FORMING PLATE (161)

Seam forming plate (161) serves a purpose of chaining fingers and is important for the satisfactory seam. Replace the plate whenever the needle damages it.

Setting the different plate can be made as follows.

(a) Model AM-138

Seam forming plate is designed with the stopper in its right side edge and accordingly, set the plate by pulling the same to the fullest extent.

(b) Model AM-127 and AM-117

The timing point is marked on the seam forming plate and the base cover and accordingly, set by these points. Fig. (6).

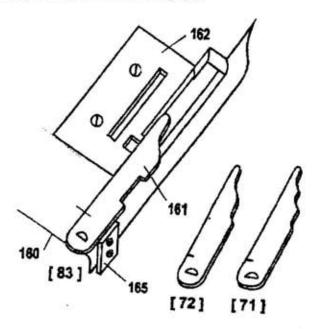


Fig. (6)

6. THREAD CARRIER

Thread carrier (177) serves the purpose that the sewing thread passes over the latch of the needle, as well as to press down the ornamental thread through the looper. Thread carrier (177) should be set horizontally on model 138, but a little slant on model 127 and quite slant on model 117. See Fig. (7).

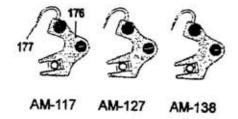


Fig. (7)

7. REMOVING AND SETTING OF FRAME CAP (184)

(a) REMOVING

First, remove the latch needle and remove the screws (190) on the slide (271) and guide (275). Then loosen two screws (189) and (184) to remove the frame cap by pulling out.

(b) SETTING

While trying to put the cover plate in its position, turn the pulley in both ways (rear and forward) with manual slight adjustment, so that the two rollers on the latch needle carrier will meet the cam groove, then push the cover forward.

It is suggested that you remove the latch needle before hand, whenever you start this procedure.

8. CHANGE LEVER

Model 138 and 127, the different numbers of stitches per shell can be obtained by the stitch number adjusting per shell can be obtained by the stitch number adjusting lever. Press the ratchet (274) for the change to the different stitch number.

Model 117, this lever is not equipped and the change of the stitch number can be obtained by the cam (203-22) and attached to the feed gear (200-22).

Application of two cams (as shown in the parts catalog) forms four-stitch shells and by removing one side cam, the machine forms eight-stitch shells.

Model 117, the arrangement is similar to model AM-22, but with the different cam (203-17) and gear (200-17). Stitch number is six per shell by two cams and 3-stitch by one cam.

9. ADJUSTING THE FEED VOLUME AND SEAM WIDTH

(a) Feed volume

Open the side covers and move the feed connecting rod (251) for adjustment, by loosening the nut (254). Fig. (8)

(b) Seam width can be adjusted slightly by the seam guide (275). Fig. (8-a)

Model 138------10 m/m to 12 m/m

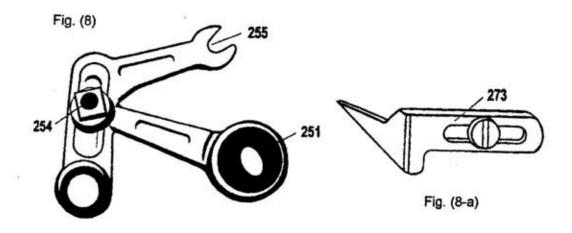
Model 127-7 m/m to 9 m/m

Model 117----5 m/m to 6 m/m

(c) Heights of the feed lever (261) can be adjusted by the adjustor (259), located on the feed bar bracket (257).

By moving the adjuster (259) to the left side, higher position of the feed is obtained and is good for heavier material. Movement to the right side, lower the height of the

feed dog and is good for thinner material. Fig. (9)
Higher position for heavier material.
Lower position for thinner material.



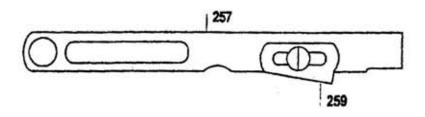


Fig. (9)

10. SUGGESTIONS

This machine produces different sizes shell stitches by the application of different kinds of clothes, thread and yam.

In order to obtain the better shell stitches, the followings are suggested:

- (a) Make the tension of looper thread of yam always a little loose.
- (b) For using the synthetic stretchable thread, loosen the tension of the looper thread, and also make the tension of the sewing thread tighter.
- (c) For stretchable materials, make the tension of the looper thread tight to prevent the strength of the material itself. Model 127 is recommended for sewing extremely stretchable materials.

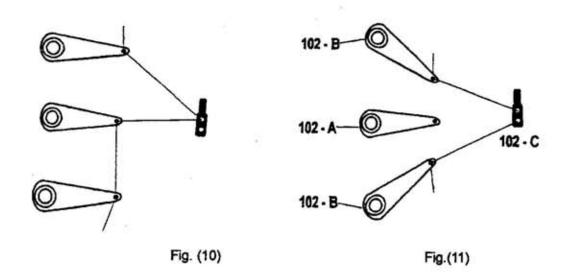
Kinds of thread and yams to be used for the large shell stitch:

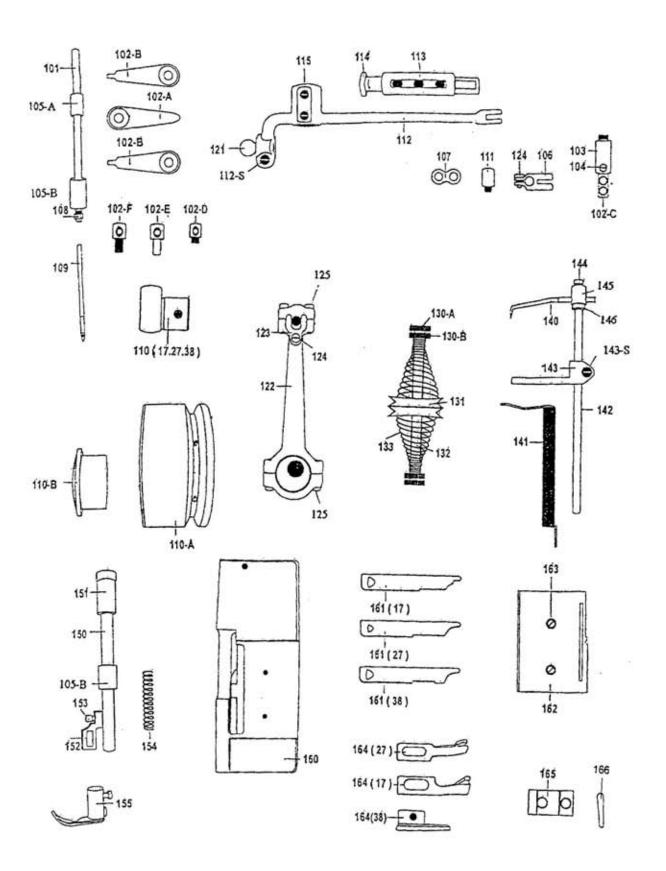
Model 138 - large size shell stitch, wool and synthetic

Model 127 - medium size shell stitch, wool and synthetic

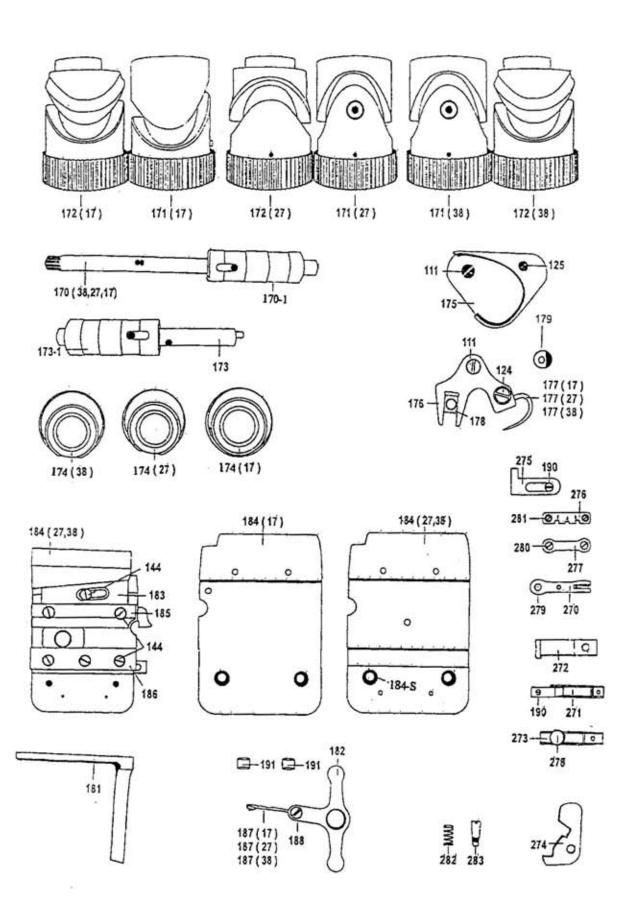
Model 117 - small size shell stitch, cotton and nylon

- (d) In order to obtain more loose tension on the looper thread; adjust the angle of the thread guide, as illustrated Fig. (10).
- (e) If necessary, pass the looper thread through (102A) after (102B) before through to (102C). Fig. (11).



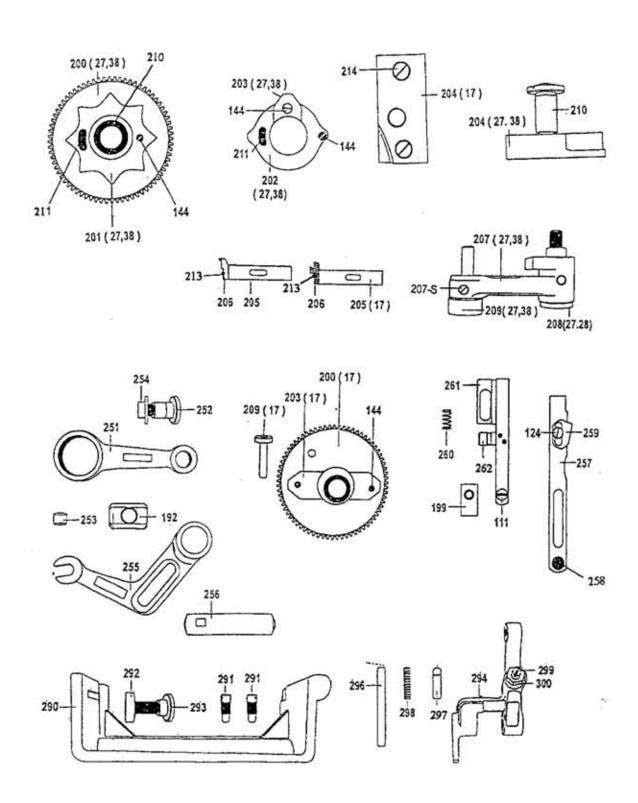


102A-F Thread Guides 103 Set Screw For Thread Guide 102-c 104 Connecting Rod Stud(Large) 105 Needle Bar Bushing (also serve As Presser Bar Bushing Lower) 157 Needle Bar Bushing Screw 157 Needle Bar Guide 124 Needle Bar Guide Screw 150 Needle Bar Guide Screw 151 Presser Bar Bushing Upper 152 Presser Bar Bushing Upper 153 Needle Bar Guide Screw 154 Presser Bar Bushing Upper 155 Presser Foot Bracket 150 Presser Bar Bushing Upper 152 Presser Foot Bracket 153 Presser Foot Bracket Screw 169-17 Needle For AM-138 160-38 Needle For AM-117 160 Driving Wheel 160 Bade Cover 160 Bade Cover 160 Bade Cover 161 Seam Forming Plate 162 Needle Bar Actuating Lever Bushing 163 Needle Bar Actuating Lever Bushing 164 Thread Guide Shim For 165 Pressure Plate For 161 166 Screw 170 Needle Bar Connecting Rod 181 Needle Bar Connecting Rod 182 Needle Bar Connecting Rod 183 Needle Bar Connecting Rod Spring 184 Needle Bar Connecting Rod Spring 185 Needle Bar Connecting Rod Spring 185 Needle Bar Connecting Rod Spring 185 Needle Bar Connecting Rod Spring 186 Needle Bar Connecting Rod Spring 187 Needle Bar Connecting Rod Spring 188 Needle Bar Connecting Rod Spring 189 Needle Bar Connecting Rod Spring 189 Needle Bar Connecting Rod Spring 180 Needle Bar Connecting Rod Spring 181 Tension Nut A 181 Tension Stud 183 Tension Stud 183 Tension Spring	101	Needle Bar	140	Looper
104 Connecting Rod Stud(Large) 105 Needle Bar Bushing(also serve As Presser Bar Bushing Lower) 157 Needle Bar Bushing Screw 158 Needle Bar Guide 124 Needle Bar Guide Screw 150 Presser Bar Bushing Upper 108 Needle Clamp Nut 152 Presser Bar Bushing Upper 108 Needle For AM-138 109-17 Needle For AM-117 110A Driving Wheel 155 Presser Foot Bracket Screw 110 Driving Wheel 155 Presser Foot Spring 110 Needle Bar Actuating Lever Bushing 162 Needle Plate 112 Needle Bar Actuating Lever Bushing 164 Thread Guide Shim For 114 Needle Bar Actuating Lever Rod 115 Needle Bar Actuating Lever Rod 115 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring 125 Needle Bar Connecting Rod Spring 126 Needle Bar Connecting Rod Spring 127 Needle Bar Connecting Rod Spring 128 Needle Bar Connecting Rod Spring 129 Needle Bar Connecting Rod Spring 120 Needle Bar Connecting Rod Spring 121 Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud	102A-F	Thread Guides	141	Looper Shafe Spring
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Presser Bar Bushing Lower) 157 Needle Bar Bushing Screw 160 Needle Bar Guide 124 Needle Bar Guide Screw 150 Presser Bar 107 Connecting Rod 151 Presser Bar Bushing Upper 108 Needle Clamp Nut 152 Presser Foot Bracket 109-38 Needle For AM-138 153 Presser Foot Bracket Screw 109-17 Needle For AM-117 154 Presser Foot Spring 100-17 Needle For AM-117 154 Presser Foot Spring 1100 Bade Cover 1100 Bade Cover 111 Connection Rod Stud(Small) 112 Needle Bar Actuating Lever Bushing 112-s Screw For 112 113 Needle Bar Actuating Lever Bushing 114 Needle Bar Actuating Lever Bushing 115 Needle Bar Actuating Lever Rod 115 Needle Bar Actuating Lever Rod 115 Needle Bar Actuating Lever Rod 116 Screw 121 Ball Stud For Needle Bar Connecting Rod 122 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring 125 Needle Bar Connecting Rod Spring 126 Needle Bar Connecting Rod Spring 127 Needle Bar Connecting Rod Spring 128 Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud	104	Connecting Rod Stud(Large)	143	Cam Slide
157 Needle Bar Bushing Screw 106 Needle Bar Guide 124 Needle Bar Guide Screw 107 Connecting Rod 108 Needle Clamp Nut 109-38 Needle For AM-138 109-17 Needle For AM-117 110A Driving Wheel 111 Connection Rod Stud(Small) 112 Needle Bar Actuating Lever Bushing 112-s Screw For 112 113 Needle Bar Actuating Lever Bushing 114 Needle Bar Actuating Lever Rod 115 Needle Bar Actuating Lever Rod 115 Needle Bar Actuating Lever Rod 116 Screw 121 Ball Stud For Needle Bar Connecting Rod 122 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring 125 Needle Bar Connecting Rod Spring 126 Needle Bar Connecting Rod Spring 127 Needle Bar Connecting Rod Spring 128 Needle Bar Connecting Rod Spring 129 Needle Bar Connecting Rod Spring 120-A Tension Nut A 130-B Tension Nut B 131 Tension Stud	105	Needle Bar Bushing(also serve As	143-s	Screw For 143
106 Needle Bar Guide 124 Needle Bar Guide Screw 150 Presser Bar 107 Connecting Rod 151 Presser Bar Bushing Upper 108 Needle Clamp Nut 152 Presser Foot Bracket 109-38 Needle For AM-138 153 Presser Foot Bracket Screw 109-17 Needle For AM-117 154 Presser Foot Spring 110A Driving Wheel 155 Presser Foot Spring 110B 160 Bade Cover 111 Connection Rod Stud(Small) 112 Needle Bar Actuating Lever Bushing 112-s Screw For 112 113 Needle Bar Actuating Lever Bushing 114 Needle Bar Actuating Lever Bushing 115 Needle Bar Actuating Lever Rod 115 Needle Bar Actuating Lever Rod 116 Seam Forming Plate 117 Needle Bar Actuating Lever Bushing 118 Needle Bar Actuating Lever Rod 119 Needle Bar Connecting Rod 120 Needle Bar Connecting Rod 121 Ball Stud For Needle Bar 122 Connecting Rod Spring 123 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring 125 Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud		Presser Bar Bushing Lower)	144	Cam Slide Set Screw
124 Needle Bar Guide Screw 150 Presser Bar 107 Connecting Rod 151 Presser Bar Bushing Upper 108 Needle Clamp Nut 152 Presser Foot Bracket 109-38 Needle For AM-138 153 Presser Foot Bracket Screw 109-17 Needle For AM-117 110A Driving Wheel 155 Presser Foot Spring 110B 160 Bade Cover 111 Connection Rod Stud(Small) 112 Needle Bar Actuating Lever Bushing 112 Needle Bar Actuating Lever Bushing 113 Needle Bar Actuating Lever Bushing 114 Needle Bar Actuating Lever Rod 115 Needle Bar Actuating Lever Rod 115 Needle Bar Actuating Lever Rod 116 Seam Forming Plate 117 Needle Bar Actuating Lever Bushing 118 Needle Bar Actuating Lever Rod 119 Needle Bar Connecting Rod 110 Needle Bar Connecting Rod 110 Needle Bar Connecting Rod 111 Needle Bar Connecting Rod 112 Needle Bar Connecting Rod 113 Needle Bar Connecting Rod Spring 114 Needle Bar Connecting Rod Spring 115 Needle Bar Connecting Rod Spring 116 Needle Bar Connecting Rod Spring 117 Needle Bar Connecting Rod Spring 118 Needle Bar Connecting Rod Spring 119 Needle Bar Connecting Rod Spring 120 Needle Bar Connecting Rod Spring 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud	157	Needle Bar Bushing Screw	145	
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109-38 Needle For AM-138 153 Presser Foot Bracket Screw 109-17 Needle For AM-117 154 Presser Foot Spring 110A Driving Wheel 155 Presser Foot 110B 160 Bade Cover 111 Connection Rod Stud(Small) 161 Seam Forming Plate 112 Needle Bar Actuating Lever Bushing 162 Neddle Plate 113 Needle Bar Actuating Lever Bushing 164 Thread Guide Shim For 114 Needle Bar Actuating Lever Rod 165 Pressure Plate For 161 115 Needle Bar Actuating Lever Rod 166 Screw 121 Ball Stud For Needle Bar Connecting Rod 122 Needle Bar Connecting Rod Screw 123 Needle Bar Connecting Rod Spring Screw 124 Needle Bar Connecting Rod Spring Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud 153 Presser Foot Spring 154 Presser Foot Spring Presser Foot Spring 155 Presser Foot Spring 155 Presser Foot Spring 160 Bade Cover 160 Bade Cover 161 Neddle Plate Screw 162 Neddle Plate Screw 164 Thread Guide Shim For 165 Pressure Plate For 161 163 Neddle Plate Screw 165 Pressure Plate For 161 166 Pressure Foot Spring 166 Press	107	Connecting Rod	151	Presser Bar Bushing Upper
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111 Connection Rod Stud(Small) 112 Needle Bar Actuating Lever Bushing 112-5 Screw For 112 113 Needle Bar Actuating Lever Bushing 114 Needle Bar Actuating Lever Rod 115 Needle Bar Actuating Lever Rod 116 Thread Guide Shim For 117 Needle Bar Actuating Lever Rod 118 Needle Bar Actuating Lever Rod 119 Needle Bar Actuating Lever Rod 120 Screw 121 Ball Stud For Needle Bar 122 Connecting Rod 123 Needle Bar Connecting Rod Screw 124 Needle Bar Connecting Rod Spring 125 Needle Bar Connecting Rod Spring 126 Needle Bar Connecting Rod Spring 127 Needle Bar Connecting Rod Spring 128 Needle Bar Connecting Rod Spring 129 Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Stud	110A	Driving Wheel	155	Presser Foot
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114 Needle Bar Actuating Lever Rod 115 Needle Bar Actuating Lever Rod Screw 121 Ball Stud For Needle Bar Connecting Rod 122 Needle Bar Connecting Rod 125 Needle Bar Connecting Rod Screw 120 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring 125 Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud	112-s	Screw For 112	163	Neddle Plate Screw
115 Needle Bar Acurating Lever Rod Screw 121 Ball Stud For Needle Bar Connecting Rod 122 Needle Bar Connecting Rod 125 Needle Bar Connecting Rod Screw 123 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud	113	Needle Bar Actuating Lever Bushing	164	Thread Guide Shim For
Screw 121 Ball Stud For Needle Bar Connecting Rod 122 Needle Bar Connecting Rod 125 Needle Bar Connecting Rod Screw 120 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring 125 Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud	114	Needle Bar Actuating Lever Rod	165	Pressure Plate For 161
121 Ball Stud For Needle Bar Connecting Rod 122 Needle Bar Connecting Rod 125 Needle Bar Connecting Rod Screw 123 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud	115	Needle Bar Acurating Lever Rod	166	
Connecting Rod 122 Needle Bar Connecting Rod 125 Needle Bar Connecting Rod Screw 120 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring 125 Screw 126 Tension Nut A 127 Tension Plate 128 Tension Stud		Screw		
122 Needle Bar Connecting Rod 125 Needle Bar Connecting Rod Screw 123 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud	121	Ball Stud For Needle Bar		
125 Needle Bar Connecting Rod Screw 123 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud		Connecting Rod		
123 Needle Bar Connecting Rod Spring 124 Needle Bar Connecting Rod Spring Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud	122	Needle Bar Connecting Rod		
124 Needle Bar Connecting Rod Spring Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud	125	Needle Bar Connecting Rod Screw		
Screw 130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud	123	Needle Bar Connecting Rod Spring		
130-A Tension Nut A 130-B Tension Nut B 131 Tension Plate 132 Tension Stud	124	Needle Bar Connecting Rod Spring		
130-B Tension Nut B 131 Tension Plate 132 Tension Stud		Screw		
131 Tension Plate 132 Tension Stud	130-A	Tension Nut A		
132 Tension Stud	130-B	Tension Nut B		
State of the state	131	Tension Plate		
133 Tension Spring	132	Tension Stud		
	133	Tension Spring		



171-38	Lower Cam For AM-138	
172-38	Upper Cam For AM-138	
171-27	Lower Cam For AM-127	
171-27	Upper Cam For AM-127	
171-17	Lower Cam For AM-117	
172-17	Upper Cam For AM-117	
170	Main Shaft	
173	Upper Shafe	
174	Feed Eccentric	
175	Cover Plate For Thread Carrier	
	Assembly	
125	Set Screw For 175	
111	Pivot Screw	
176	Thread Carrier Bracket	
177	Thread Carrier	
124	Thread Carrier Screw	
179	Feed Eccentric Screw	
178	Slide Guide	
181	Latch Needle Carrier Guide	
	(L-Shape)	
183	Lib Key	
144	Screw For 183	
184	Frame Cap	
189	Frame Cap Screw	
185	Upper Gib	
186	Lower Gib	
144	Gib Screw	
182	Latch Needle Carrier	
187-38	Latch Needle For AM-138	
187-17	Latch Needle For AM-117	
188	Latch Needle For Set Screw	
191	Cam Roll	
275	Guide (Seam Width)	
190	Guide Screw	
276	Stitch Number Indicator	
281	Stitch Number Indicator Screw	

280	Screw For 277
270	Stitch Number Adjusting Lever
279	Stitch Number Adjusting Lever
	Screw
271	Stitch Number Adjusting Lever
	Slide
272	Connecting Slide For Feed Lifting
	Lever
190	Set Screw For 271 And 272
273	Guide Adjusting Slide
278	Guide Adjusting Slide Screw
274	Ratchet For 270
282	Ratchet Spring
283	Stud For 274



200-27,38	Feed Lifting Gear For AM-138
	And AM-127
201	Feed Lifting Cam (1 stitch)
144	Feed Lifting Cam Screw
202	Feed Lifting Cam (4 stitch)
211	Feed Lifting Cam Screw
203-27,38	Feed Lifting Cam (8 stitch)
144	Feed Lifting Cam Screw
204-27,38	Feed Lifting Gear Bracket
214	Feed Lifting Gear Bracket Set Screw
210	Feed Lifting Fear Rocker Screw
206	Needle Guard & Needle Guard
	Bracket
213	Needle Guard Screw
207-27,38	Feed Lifting Lever
207-s	Feed Lifting Lever Screw
208-27,38	Feed Lifting Lever Rockr Screw
209	Feed Lifting Cam Guide
188	Feed Lifting Cam Guide Screw
251	Feed Conecting Rod
252	Stitch Adjusting Stud
253	Feed Roller
254	Nut For 252
255	Feed Lever
192	Latch Needle Carrier Block
256	Feed Lever Stud
257	Feed Bar Bracket
258	Feed Bar Bracker Rocker Screw
259	Feed Lifting Adjuster
124	Feed Lifting Adjuster Screw
260	Feed Bar Bracker Pressing Spring
261	Feed And Feed Bar
111	Feed And Feed Bar Screw
262	Subsidiary Feed
199	Feed Bar Stopper For AM-138
	And AM-127

144	Screw For 165	
290	Side Cover	
291	Side Cover Screw	
292	Side Cover Stopper	
293	Stopper Knob	
294	Presser Foot Lift Assembly	
297	Presser Foot Lift Assembly	
298	Presser Foot Lift Assembly	
299	Presser Foot Lift Assembly	
300	Presser Foot Lift Assembly	

